



TECHNICAL DATA SHEET No 727

BODY 630 BITUMEN COATING RFU

GENERAL TECHNICAL DESCRIPTION

Ready For Use (RFU) bitumen-based underbody coating.

Exceptional protection against corrosion and stone chips.

Stays permanently elastic.

Superior adhesion properties.

It cannot be overpainted.

SURFACE

Underbody parts of cars only

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION



Shake well before using: 2 - 3 min



UBS / TS gun
Pressure: 3 - 5 bar
(44 - 73 psi)
Apply 1 - 2 coats.



10 - 15 min / 23°C (73°F)
Flash off between coats



1 - 2 h / 23°C (73°F)
Touch Dry
5 - 6 h / 23°C (73°F)
Through Dry

SPECIFIC GRAVITY

1.4 ± 0.1 g/cm³

SOLID CONTENT

76 ± 2% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L. 2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

5 - 6 m² / l at 100 µm (4 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with
767 NITRO Thinner / Reducer

REMARKS

- Best results when used with HB BODY products.
- Application temperature from 15 to 25°C (59 - 77°F).
- Drying time depends on ambient temperature and conditions. It is advised to allow 12-24 hours before releasing the refinished vehicle into circulation.

STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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